

## About us



We are a company specialized in CNC machining, with over 35 centers in operation.



6 x 5AXIS

In addition, we operate 6 five-axis machining centers, positioning us as one of the workshops with the highest production capacity in the sector.



TIG and MIG  
Welding

We perform TIG and MIG welding processes for both ferrous and non-ferrous materials, ensuring clean and precise joints for structural or high-precision components.



Production

Our focus is on large-scale series production, combining agility, reliability, and dimensional control in every process.



Laboratory

We have our own Metrology Laboratory, where we carry out 3D verification and non-destructive testing.



NAVAL RAILWAY RENEWABLE ENERGY INDUSTRIAL

We work with industries that demand precision, reliability, and high performance, including the naval, railway, renewable energy, industrial, and technical sectors.

Our versatility allows us to adapt to different regulations and requirements in each field, while consistently maintaining the highest quality standards.

## Contact us

REL Mecanitzats

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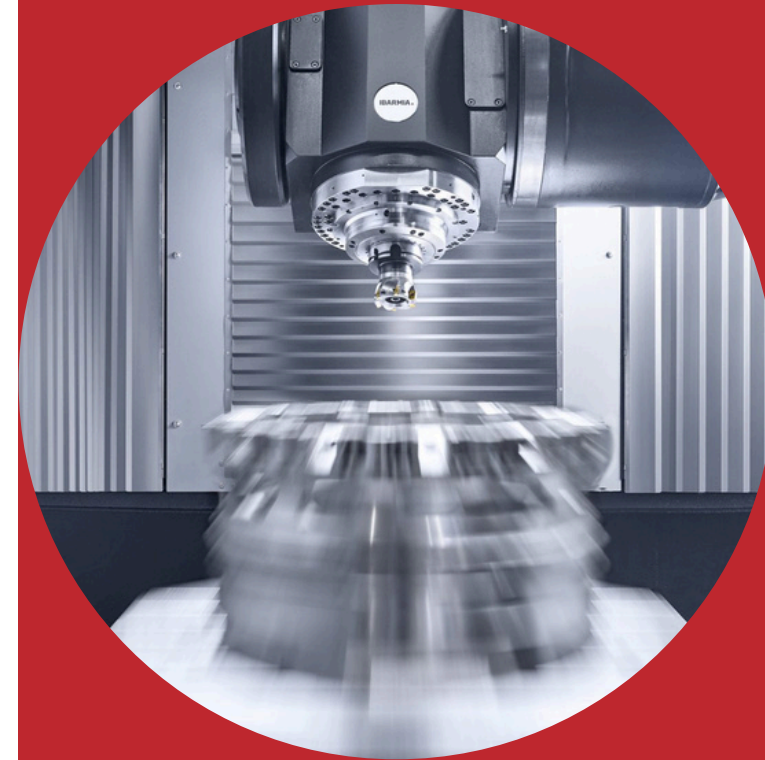
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Production capacity, precision  
and control for industry.



[www.relms.es](http://www.relms.es)

## Services

- 3- and 5-axis CNC Machining
- CNC Turning
- TIG and MIG Welding
- Large-scale series production
- 3D Dimensional Control
- Level 2 Magnetic Particle Testing



We adapt to the technical requirements of each client, ensuring repeatability, dimensional control, and reliability in high-volume production.

## High-volume capability

### Up to 5-axis machining centers



We have a modern and extensive machine park, enabling us to take on a wide variety of projects with efficiency and speed.

With over 30 CNC machines and 5-axis machining centers, we adapt to different materials, geometries, and production volumes.

Our production capacity sets us apart: we can manufacture short, medium, and large series while maintaining high quality standards and tight delivery times.

This versatility makes us a strategic partner for demanding sectors such as naval, railway, industrial, and renewable energy.

### Multi-tasking lathes with sub-spindle



Our turning department is equipped with high-capacity CNC lathes featuring sub-spindles, Y-axis and live tooling, allowing turning, milling, drilling and threading operations in a single setup without repositioning.

These machines enable us to machine cylindrical parts up to Ø550 mm in diameter and 1,000 mm in length, with high precision and efficiency in long production runs.

Thanks to multi-tasking technology, we reduce cycle times, improve repeatability, and ensure excellent quality—even in complex, combined operations.

### TIG and MIG welding



CW have manual and semi-automatic TIG and MIG welding stations, ideal for applications requiring precision, cleanliness, and structural strength.

We work with a wide range of materials and thicknesses, welding small and medium-sized components for demanding sectors such as industrial, railway, and technical.

Each weld is performed under strict quality standards and visual inspection, making welding a key part of our comprehensive manufacturing offer.

## Commitment to quality

We combine infrastructure, precision, and responsibility to deliver reliable and sustainable solutions to our clients.

### ✓ 30+ CNC machines

Robust infrastructure available for high workloads.

### ✓ Complex geometries with precision

Multi-axis machining centers and skilled technicians for tight tolerance requirements.

### ✓ Dedicated metrology laboratory

3D dimensional control and magnetic particle inspection

### ✓ Commitment to deadlines

Agile production, on-time delivery, and direct communication.

### ✓ Industrial trust

Clients from demanding sectors trust RELMS for its technical reliability and quality control.